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This handbook is a collection of programming overviews, notes, helps, cheat sheets and whatever that can help you (and me) program an Allen Bradley PLC. If you have experience with AB then please contribute.

Allen Bradley's PLC Programming Handbook | PLCdev

A SCADA system usually consists of the following main elements: Supervisory computers. This is the core of the SCADA system, gathering data on the process and sending control commands to the field connected devices.

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